

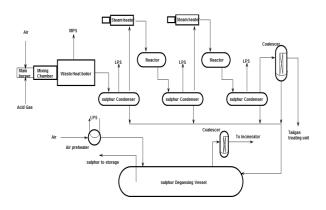
NAPTA Services

SRU, Claus Technology

SRU stands for Sulphur Recovery Unit. Claus Technology is a process where H₂S rich gas is being converted into elementary liquid sulphur and water. As liquid sulphur is being produced this product is recovered and routed to a sulphur degasser. In the degasser the liquid sulphur is stripped with steam to remove all dissolved H₂S.

The Claus process is a safe and environmental friendly process. Through-out the world many SRU's has been installed producing liquid sulphur and minimizing H₂S emission.

A sketch of the Claus process is provided below.



Claus based processes are already used for decades for the destruction of H₂S. It is often the most cost efficient and simple process. This process can be found in almost every refinery and every sour gas plant which has to deal with H₂S.

SRU can remove/convert H_2S to around 95% and the remaining 5% H_2S is routed to a Tail Gas Treating Unit to increase the sulphur recovery to around 99.9%. The Claus process also produces HP or LP steam for further usage.

The SRU contains the following main equipment:-

- Main burner for the Modified Claus process.
- Waste heat boiler for steam production.
- Condensers for elemental sulphur recovery.
- Reheaters to achieve optimal inlet temperature for the reactors.
- Reactors/converters to increase overall recovery.
- Coalescer drum to remove sulphur mist.



Sulphur degasser to remove dissolved H₂S.

NAPTA can provide assistance during design, installation, operation and troubleshooting of the SRU installations. In the project phase, NAPTA can support in project development phases as P&ID, Hazop review etc. Also NAPTA can advise on equipment design and selection and also advise on the materials for construction. NAPTA experts can conduct a site visit for better understanding of site-specific issues; and training of local operational and technical staff.

The provided services can help you to:-

- Identify causes of the problems encountered in your SRU.
- Optimise the operation of the unit.
- Provide long lasting solutions.

For more information, please contact with NAPTA's SRU, Claus Technology SME Mr Egbert van Hoorn via herein below contact details.

Contact

NAPTA's New Business Development team, NAPTA International B.V., The Hague, the Netherlands

Telefax +31 (0)70 211 1312 Mobile +31 (0)6 2819 0101 Email <u>info@napta.co</u>